



## SERVICE BULLETIN

No. SBM-202

### Modification MA2458 - Additional Securing of Nose Landing Gear Axle Bolt

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Issued By  
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#### LETTER OF TRANSMITTAL COVERING INITIAL ISSUE OF SERVICE BULLETIN SBM-202

1. General

This page transmits the initial issue of SBM-202.



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## **MODIFICATION No. MA2458**

### 1. PLANNING INFORMATION

#### A. EFFECTIVITY

- (1) Pre Mod M468 aircraft (fitted with SAB undercarriage); T67B, T67C Series, T67M, T67M MkII, T67M200 and T67M200 Club Sport Pro.

#### B. CONCURRENT REQUIREMENTS

- (1) None.

#### C. REASON

- (1) Following completion of an aerobatic sortie and during a low speed taxiing manoeuvre a T67 Slingsby Firefly suffered a separation of the nose wheel from the nose undercarriage assembly.

#### D. DESCRIPTION

- (1) Modification MA2458 introduces additional securing of the nose landing gear axle bolt.

#### E. COMPLIANCE

- (1) Classification

Must be accomplished.

- (2) Accomplishment Time scale

This Service Bulletin should be completed at the next opportunity or the next 50 hour or annual check.

#### F. APPROVAL

- (1) The technical content of this document is approved under the authority of DOA ref EASA 21J.181.

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### G. MANPOWER

One person approximate man-hours as follows:

Preparation	1
Modification	1
Re-assembly	1
Records	0.5
Total	3.5

### H. WEIGHT AND BALANCE

(1) No change.

### I. ELECTRICAL LOAD DATA

(1) Nil effect.

### J. SOFTWARE ACCOMPLISHMENT SUMMARY

(1) Not applicable.

### K. REFERENCES

(1) Not applicable.

### L. OTHER PUBLICATIONS AFFECTED

(1) None.

### M. INTERCHANGEABILITY AND INTERMIXABILITY

(1) Not applicable.

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### 2. MATERIAL INFORMATION

#### A. MATERIALS NECESSARY FOR EACH AIRPLANE

Item	Part Number	Quantity
Locknut	HM14-100	1
Split Pin	SP90-E11	1

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### 3. ACCOMPLISHMENT INSTRUCTIONS

#### A. MAINTENANCE PRACTICES

**WARNING: OBEY ALL WARNINGS, CAUTIONS AND MAINTENANCE PRACTICES. IF YOU DO NOT OBEY THIS WARNING THERE IS A RISK OF INJURY TO PERSONNEL AND/OR DAMAGE TO THE EQUIPMENT.**

- (1) Observe all safety procedures.
- (2) All engineering and local procedures are to be observed whilst embodying this Service Bulletin.
- (3) After inspection ensure aircraft is clean and clear of tools and miscellaneous equipment and any removed parts are replaced.

#### B. PREPARATION AND GENERAL

- (1) Prior to proceeding, ensure that the Service Bulletin has been read in its entirety and is understood.
- (2) Open canopy and check the master switch and fuel are off.
- (3) Disconnect external power.
- (4) Park aircraft on a level surface.
- (5) Apply parking brakes.
- (6) Chock main wheels.
- (7) Using a jack with a suitable mating face for the cone shaped aircraft jacking point, jack up the nosewheel using the nose jacking point until the nosewheel is clear of the ground.
- (8) Place a suitable trestle support under bump stop at aft of airframe.

#### C. MODIFICATION

- (1) Remove the nosewheel locknut (Part No. HM14-100) from the axle bolt.
- (2) Referring to Fig 1, install a new nosewheel locknut (Part No. HM14-100) and tighten until the wheel drags, then back off one flat, ensuring there are enough threads showing for safety and to accomplish Step 4.

**NOTE:** If there are insufficient threads showing contact Marshall Aerospace Defence Group at [product.support@marshalladg.com](mailto:product.support@marshalladg.com) for further advice.

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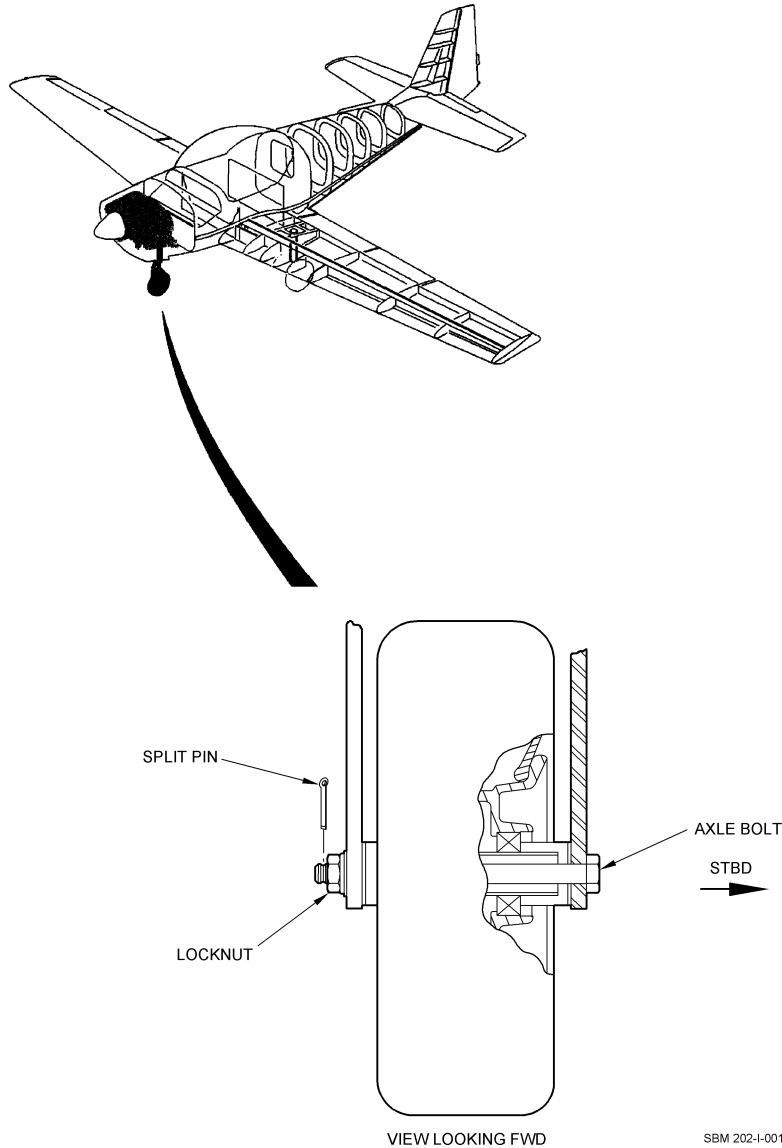
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- (3) Check the installation of the nosewheel locknut (Part No. HM14-100) does not cause the SAB nose undercarriage forks to bend inwards, if it does then carry out Slingsby Aviation Service Bulletin 153 - SAB Undercarriage Nosewheel Fork Inspection.
  - (4) Drill a 3/32 in. hole, through the axle bolt not less than two threads from the axle bolt end.
  - (5) Ensure all swarf is removed and the work area is clean.
  - (6) Install the split pin (Part No. SP90-E11) through the axle bolt.
- D. REASSEMBLY
- (1) Remove the trestle support from under bump stop at aft of airframe.
  - (2) Lower the aircraft off the jack.
- E. RE-IDENTIFICATION OF THE UNIT
- (1) Not applicable.
- F. TEST
- (1) Not applicable.

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Castellated nut and split pin installation into SAB nose leg assembly  
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FIGURE 1

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