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## Service Bulletin

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S.B. No: 82

- Title:** INSPECTION OF WING WALKWAY AREAS
- Classification:** This Service Bulletin has been classified by the CAA as Mandatory.
- Compliance:** Within seven days\* of issue of this Service Bulletin and repeat inspections at 150 (or 100 USA) flying hour intervals until Mods M669B or M669C invoked.  
\*Unless complied with at Issue 1 (issued 18th July 1995).
- Applicability:** T67B, T67C Series, T67M, T67M-MkII, T67M200, T67M260 (Works Nos 2234 and 2235 only) and T67M260-T3A
- Issue 2:** Applicability to T67M260 and T67M260-T3A.. Paragraph 1 re-written and note to paragraphs 2b, 3 and 4 added.

### INTRODUCTION:

Two cases have been reported of delamination in the skin and corrugations in the area of the wing walkway. Ref. Fig. 1.

Subsequent to Issue 1, SAL were informed of similar delaminations in the wing walkway corrugations of the T67M260-T3A.

### ACTION:

1. At next 150/100 hour check, visually inspect wing walkway area by either viewing through flap drive access hole in undersurface of wing or through Rib 1. Also press down over wing walkway area: there should be no signs of delamination on corrugation or "spongy" feel to walkway.
2. If wing is found to be undamaged, then either:
  - a. Add this inspection to the 150/100 hour check, or
  - b. Invoke Mod M669C. Ref Drg No. T67F-03-003 repair procedure paragraph 2b. Not applicable T67M260 or T67M260-T3A.
3. If wing is found to be suspect or has damage, remove wing walk tape and surface finish to ascertain degree of damage.
  - i. If a crack (ie broken fibres) in the GRP laminate is greater than 6mm (¼") long, then invoke Mod M669B. Ref. Drg No. T67F-03-003 Repair Procedure, paragraph 2a.

Note T67M260 and T67M260-T3A have extra skin cloth applied in build.

Approved by: 	Date: 20TH JAN 00	Issue 2
For and on behalf of SLINGSBY AVIATION LIMITED		
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- ii. If damage is minimal, ie delamination or crack in GRP laminate of less than 6mm ( $\frac{1}{4}$ " ) invoke Mod M669C. Ref. Drg No T67F-03-003 Repair Procedure , paragraph 2b.

Note Mod M669C is part of T67M260 and T67M260-T3A . Therefore perform standard repair.

If in doubt, contact SAL Customer Support Department.

4. Annotate logbook SB 82 complied and inspection added to 150/100 hour check or Mod M669 Part B or C incorporated, as applicable.
5. Incorporation of Mod M669 terminates the repetitive inspection requirement of this Service Bulletin.

Drawing T67F-03-003 and relevant materials (ref T67 GRP Repair Manual) may be obtained from SAL Customer Support Department.

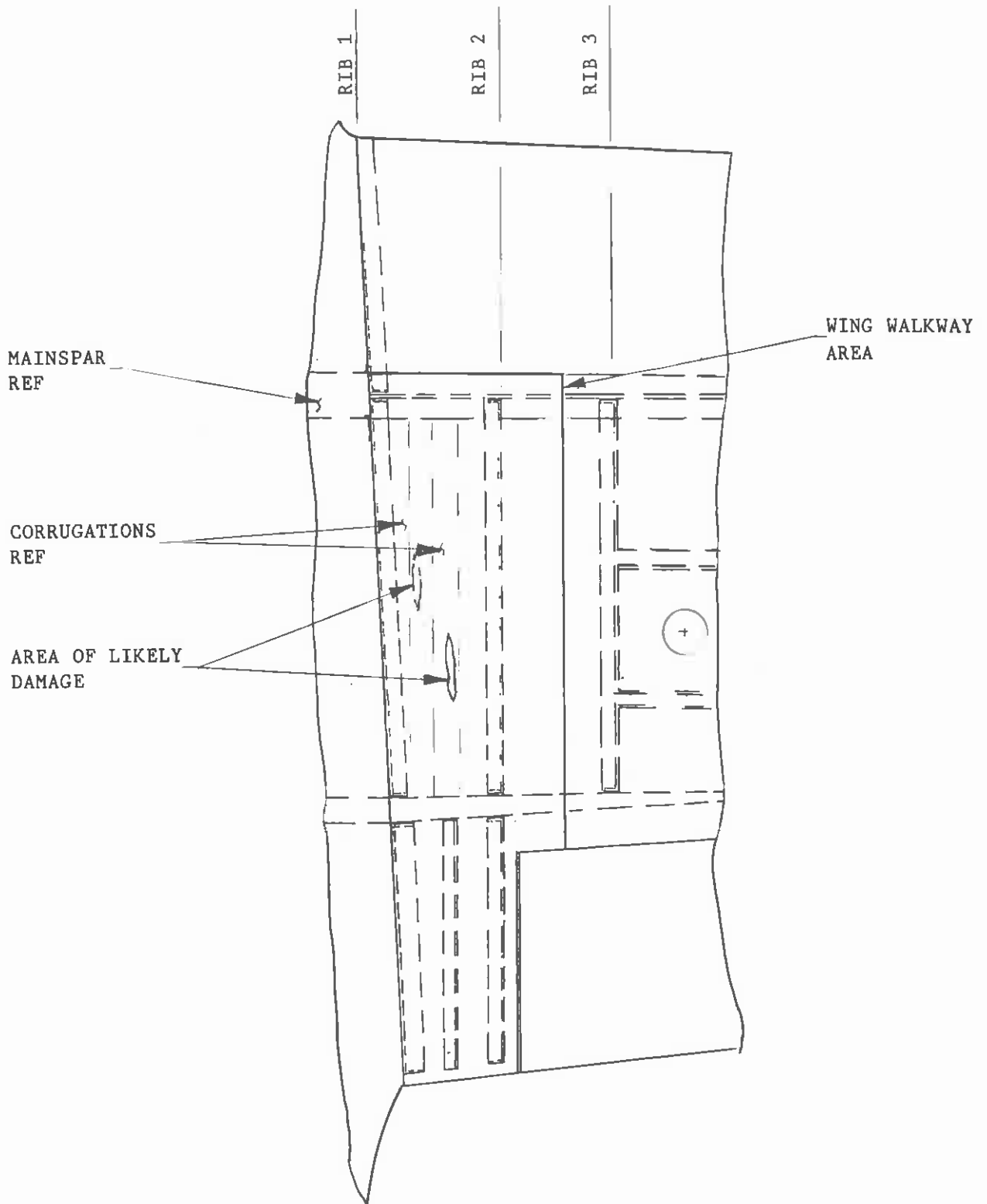


FIG 1 PLAN VIEW STBD WING PORT SIMILAR